

Interior Solid Surface Material

HI·MACS

■ TECHNICAL DATA SHEET JOB PLANNING

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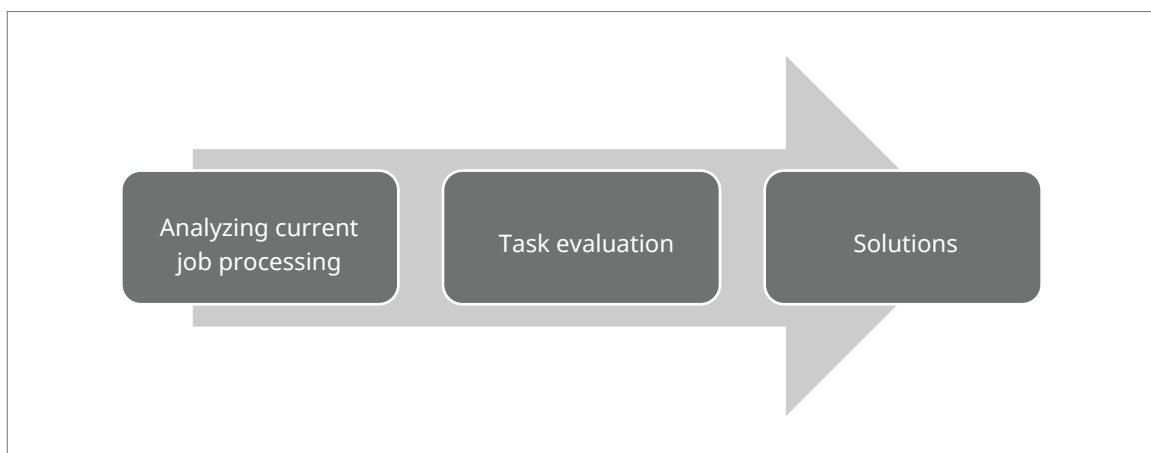
■ 1. Job Planning

Job planning is an important tool to organize your fabrication and the following installation in the best and most efficient way. Numbering of each item and installation plans with best practice and advice will help to keep these costs under control and will reduce the offering price for your customer clientele.

Many aspects need to become aligned and following a continuous flow from the beginning to the end of the job or project:



There are different companies which offer from individual till full system development programs according to your needs of Product Quality delivery to satisfy your customers.



Choose best system to make your job and project successful and profitable.

For industrial fabrication processes be aware that a process of a lot production will have the best quality out-come of goods combined with an individual work-bench fabrication process.

Ensure to assemble work pieces in following sequential numbering, like:
50EB 00350... 50EB 00351... 50EB 00352...

■ 2. Job Planning summery

HIMACS Layout

Before cutting the sheets you have ordered and received from your HIMACS distributor, calculate the number, lengths, widths and elevation to double check the amount of material you will need to finish the entire project. If you calculate too closely, you may create yield problems and dye lot concerns if more material must be ordered.

- Same production date with sequential numbers to ensure colour matching

Cold or hot conditions of environment has a big influence which always needs to be consider before starting fabrication:

Also remember to consider cutouts, backsplash materials and build up or down turn strips. As you look at all of these factors consider the cutout sizes and locations, substructure require-ments, seam locations, possible inlay issues and specialty fabrication, such as a curve backsplash or thermoformed surface requirements.

- Check if columns or additional heating elements are installed.
- Check the transportation possibilities from the street to the place of installation
 - Parking situation / local parking request and requirement
 - Influence of public traffic
 - To which floor level to transport
 - Eventually crane needed
 - Any sharp corners
 - Any elevator available
 - Stairs / doors / windows etc.

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